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## 05+ Tacoma Front Skid Plate

Tools Required 17mm socket 12mm socket 3" extension Ratchet

- 1. Remove the 4 small bolts that secure the stock black metal skid plate and set the bolts to the side.
- 2. Remove the 4 small bolts that secure the rear stock black metal skid plate. (Fig. 1)



Fig. 1

3. Remove the 3 large bolts that secure the brace to the frame on the passenger side and 4 large bolts on the driver's side. (Fig. 2 & 3)



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Fig 2

Fig 3

- 4. Slide new skid plate underneath vehicle and pick up against underside of vehicle.
- 5. Align the front two holes with the holes in the front cross member underneath the radiator. Using 2 of the large bolts previously removed start them by hand leaving them loose. (you will still need to support the rear of the skid at this point)
- 6. Using a socket and extension start 2 of the large bolts previously removed in the 2 middle mounting locations on the skid leaving them loose. (the skid should hang on its own at this point)
- 7. Using a socket and extension start 2 of the small bolts previously removed in the 2 rear mounting locations on the skid leaving them loose.
- 8. Confirm that everything lines up correctly then go back and tighten down all 6 fasteners used to secure the skid plate.



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